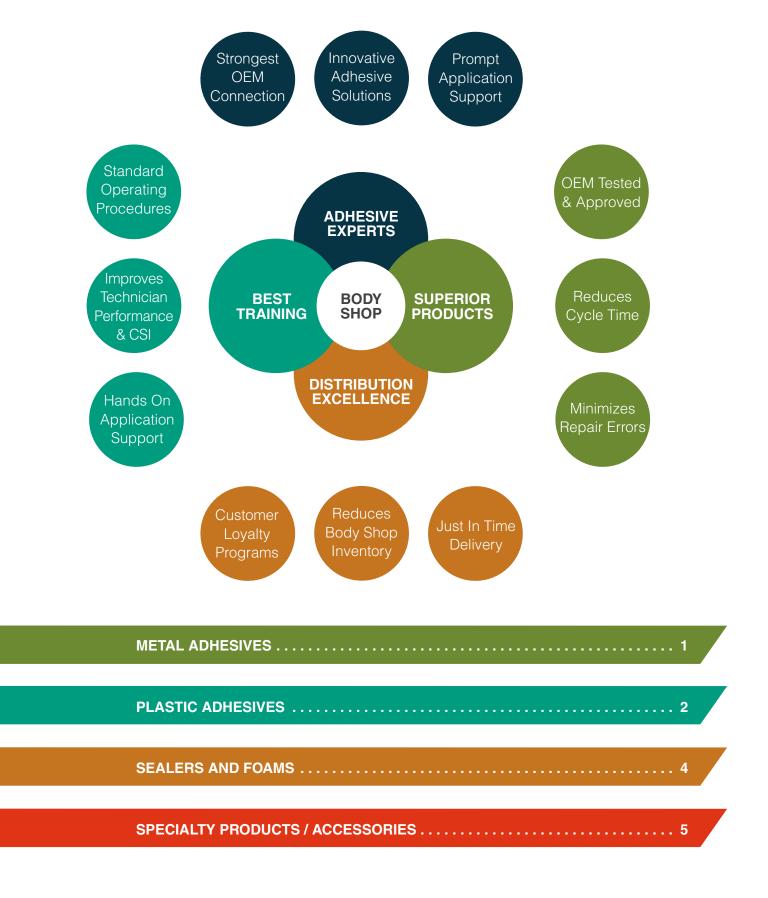


COLLISION-FOCUSED REPAIR CATALOG

ADHESIVES SEALERS SOUNDCONTROL



THE FUSOR DIFFERENCE



110B = 225 mL

METAL BONDING ADHESIVE (FAST)



BARE METAL



Applications:

Patch panel bonding and weld bonding of properly prepared dissimilar metals, cab corners, panel sections and aluminum trailer repair patches

Substrates:

Steel and aluminum

Chemistry:

Acrylic 2K



- Super fast cure
- No welding required
- Guaranteed corrosion protection

OEM Approvals:

GM: Panel bonding per GM aftermarket

spec GM6449G

Nissan: Patch panel and corrosion repair

Full Cure: 2 hours

Work Time: 5 to 8 minutes

Clamp Time: Immediately when mechanically fastened / 15 to 20 minutes

Technical data reported @ 21°C unless noted.

108BE = 225 mL

METAL BONDING ADHESIVE (MEDIUM)

BARE METAL



Panel bonding and weld bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels

Substrates:

Steel and aluminum

Chemistry:

Acrylic 2K

Features & Benefits:

- Six to eight times faster than typical panel bonders
- No welding required



- Guaranteed corrosion protection
- Excellent for rivet bonding and weld bonding applications

OEM Approvals:

Chrysler, Ford: Weld bonding

GM: Panel bonding per GM aftermarket

spec GM6449G

Mazda, Nissan: Corrosion repair



Work Time: 40 to 50 minutes

Clamp Time: Immediately when mechanically fastened /

1.5 to 2 hours

Full Cure: 3 to 4 hours

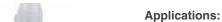
Technical data reported @ 21°C unless noted.

208B = 300 mL

PANEL BONDING ADHESIVE (SLOW)



BARE METAL



Weld bonding, rivet bonding and bonding of replacement non-structural auto body panels

Substrates:

Steel, aluminum and SMC/FRP

Chemistry:

Epoxy 2K



- remove adhesive squeeze out
- No odor
- Bonds metal and plastic
- Excellent corrosion protection



Work Time: 90 minutes

Clamp Time: Immediately when mechanically fastened / 4 hours / 30 minutes @ 60°C

Paint Time: Immediately Full Cure: 24 hours / 1 hour @ 60°C

Technical data reported @ 21°C unless noted.

1



132 = 300 mL

PLASTIC REPAIR ADHESIVE (SUPER FAST)

SANDABLE



Applications:

Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs and bonding

Substrates:

All types of plastic, SMC or fiberglass, ecoat, primed, painted metals

Chemistry:

Urethane 2K



Work Time: 1 minute Clamp Time: 10 minutes Sand Time: 10 minutes Paint Time: Immediately after

sanding

Features & Benefits:

- No need for plastic identification with use of Fusor 602EZ
- Sand and paint in 10 minutes
- Faster than plastic welding
- Stronger than stapling
- One product for all plastic repairs
- Undetectable feather edge

OEM Approvals:

GM, Ford, Chrysler: Collision/warranty

repair

Technical data reported @ 21°C unless noted.

 $142 = 300 \, \text{mL}$

PLASTIC REPAIR ADHESIVE (FAST)

SANDABLE



Applications:

Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs and bonding

Substrates:

All plastic bumpers, SMC or fiberglass panels, ecoat, primed and painted metals

Chemistry:

Urethane 2K

Features & Benefits:

• Urethane chemistry for all structural and cosmetic repairs on bumpers

- Undetectable feather edge
- Sandable in minutes
- No need for plastic identification with use of Fusor 602EZ

OEM Approvals:

GM, Ford: Collision/warranty repair



Work Time: 1 minute, 30 seconds Clamp Time: 10 minutes

Sand Time: 20 minutes Paint Time: 30 minutes

Technical data reported @ 21°C unless noted.

152 = 300 mL

PLASTIC REPAIR ADHESIVE (MEDIUM)

SANDABLE



Applications:

Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs and bonding

Substrates:

All plastic bumpers, Metton®, SMC or fiberglass panels, ecoat, primed, painted metals

Work Time: 3 to 5 minutes Clamp Time: 30 minutes / 5 minutes at 60°C

Sand Time: 90 minutes / 3 minutes at 60°C

Paint Time: 2 hours / 60 minutes with heat cure

Technical data reported @ 21°C unless noted.

Chemistry:

Urethane 2K

Features & Benefits:

- Enough work time for larger repairs; ideal for hot temperature conditions
- Urethane chemistry for all structural and cosmetic repairs on bumpers
- Undetectable feather edge
- Sandable in minutes
- No need for plastic identification with use of Fusor 602EZ
- On demand cure with heat

OEM Approvals:

GM: Meets plastic bonding/sealing

specs

Ford: Used for in-plant repair

2 Fusor.com

114LG = 300 mL

PLASTIC FINISHING ADHESIVE (FAST)

SANDABLE



Applications:

Finishing adhesive for all plastic bumpers and body panels and snowmobile hoods

Substrates:

Finishing adhesive for all plastics including PP, fiberglass, Metton®, Telene®, SMC, TEO, urethane and carbon fiber

Chemistry:

Ероху 2К

Features & Benefits:

- No plastic identification is required
- No adhesion promoters needed
- Epoxy formula sands to a perfect feather edge in 20 minutes or less
- Use with or without mixing tip

OEM Approvals:

GM, Chrysler: Collision repair including carbon fiber



Work Time: 1 to 2 minutes **Sand Time:** 15 to 20 minutes

Paint Time: 60 minutes

Technical data reported @ 21°C unless noted.

100EZ = 300 mL

PLASTIC REPAIR ADHESIVE (HEAT SET)

SANDABLE

Applications:

Structural and cosmetic repair of body panels, hoods, decks and doors

Substrates:

All types of rigid body plastics such as SMC, GTX, fiberglass, Metton® and carbon fiber



Work Time: 40 minutes

Clamp Time: 3 hours / 10 minutes

@ 82°C

Sand Time: 60 minutes @ 82°C
Paint Time: 60 minutes @ 82°C

Chemistry:

Epoxy 2K

Features & Benefits:

- One product for all body panels
- Easily sands to a feather edge to provide undetectable repairs
- No bull's-eyes, read-throughs or halos

OEM Approvals:

Ford: Collision/warranty repair

GM, Chrysler: Collision/ warranty repair

including carbon fiber Nissan: Warranty repair

Features & Benefits:

Super fast cure

structural adhesive

Clear urethane, non-yellowing

High-strength, flexible bond

Use Fusor 702 Fiberglass Cloth.

Technical data reported @ 21°C unless noted.

$140 = 50 \, \text{mL}$

CLEAR PLASTIC BONDING ADHESIVE (FAST)

SANDABLE



Applications:

Bumper tabs, emblems, body side moldings, rocker panel claddings and moldings, plastic backer panels, decorative vents, wheel opening moldings, acrylic sun visors, rear wind deflectors, medallions, door edge guards and ground effects

Substrates:

Plastics, primed and painted metals, glass, wood and other surfaces

Chemistry:

Urethane 2K

Work Time: 1 minute, 30 seconds

Clamp Time: 5 minutes Sand Time: 30 minutes Paint Time: 30 minutes

Technical data reported @ 21°C unless noted.

129 = 300 mL



CONTROLLED FLOW SEAM SEALER (FAST)

Applications:

Excellent for roof channels, door seams, drip rails and truck bed floor seams and trunk seams

Substrates:

Apply over 2K primers

Chemistry:

Epoxy 2K

Features & Benefits:

- Epoxy formula provides smooth continuous beads with no gun lines
- No tooling required for factory look
- Sandable

OEM Approvals:

Chrysler: Collision/warranty repair GM: Used for in-plant repair



Work Time: 5 to 8 minutes
Sand Time: 30 minutes
Paint Time: 30 minutes

Technical data reported @ 21°C unless noted.

Fusor.com 4

602EZ = 255 mL

SURFACE MODIFIER



Applications:

Increases adhesion for plastic bumper repair and painting plastic parts. Also improves adhesion for double-sided tapes and seam sealing tapes

Substrates:

All plastic bumper covers, emblems, moldings and primed or painted metals

Features & Benefits:

- Open time from 10 minutes to 24 hours
- California compliant
- When used with Fusor 132/133, 142/143, 152/153 or 141/140, no need for plastic identification

$700 = 101.6 \, \text{mm} \times 3.7 \, \text{m}$

REINFORCING MESH



Applications:

Use for backing patches, bumper tabs and other reinforcements on plastic bumper covers. Use with Fusor 132, 142/143, 152, 140

703 = 946.3 mL

ADHESION PREP/CLEANER



Applications:

Removes silicones and contaminants. Use prior to applying adhesives, sealers and coatings. Removes brake dust from wheels

300 = 50 mL Dispensing Gun

MANUAL 50 ML DISPENSING GUN



Features & Benefits:

- For use with 50 mL cartridges, which go with Fusor 400 mix tip
- Dispenses both 1:1 and 2:1 cartridges with no conversion necessary
- Sturdy, high-quality, compact
- Fusor 517 replacement plungers available for Fusor 300 gun

301

MANUAL 300/225 ML DISPENSING GUN



Features & Benefits:

- For use with 300/225 mL cartridges
- Dispenses 1:1 and 2:1 cartridges with easy conversion
- Features tempered, built-in nozzle cutter for easy controlled custom bead sizing
- 10:1 thrust ratio

302

HIGH PERFORMANCE MANUAL 300/225 ML DISPENSING GUN



Features & Benefits:

- For use with 300/225 mL cartridges
- Dispenses 1:1 and 2:1 cartridges with easy conversion
- Features tempered, built-in nozzle cutter for easy controlled custom bead sizing
- Sturdy, high-quality, compact
- 26:1 thrust ratio allows for easy dispensing of high viscosity adhesive
- Improved cartridge stabilization

304

PNEUMATIC 300/225 ML DISPENSING GUN



Features & Benefits:

- For use with 300/225 mL cartridges
- For use with 1:1 and 2:1 cartridges
- For fast and easy application of long beads

400 = Package of 12 **416** = Economy pack of 144

RED POWER 50 ML CARTRIDGES MIXING TIPS



Features & Benefits:

- 0.21" x 4.5" x 24-element (5.3 mm x 114.3 mm x 24-element)
- Bayonet mount
- For use with all 1:1 and 2:1, 50 mL cartridges, which go with Fusor 300 dispensing gun

Fusor.com 6

401 = Package of 12 **417** = Economy pack of 144

RED POWER 300/225 ML CARTRIDGES MIXING TIPS



Features & Benefits:

- 0.34" x 5.8" x 24-element (8.6 mm x 147.3 mm x 24-element)
- For use with all 1:1 and 2:1, 300 mL and 225 mL cartridges

907 = Available in black



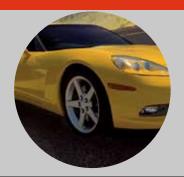
CABINET

Features & Benefits:

- Allows easy accessibility, stocking and storage of Fusor adhesives and accessories
- Keeps Fusor products dust free
- Makes evaluating inventory easier
- 20"w x 35"h x 12"d (0.51 m x 0.89 m x 0.3 m) with shelf, mixer container and hanging racks for opened and unopened cartridges

Legendary **Performance**.

Legendary Innovation.



ADHESIVE EXPERTS

- LORD products can be found on nearly every car manufactured in the world
- Same adhesive technologies used by OEMs
- Meets OEM specifications and matches OEM look
- Called for in OEM repair bulletins, repair manuals, recalls and recommendations



SUPERIOR PRODUCTS

- Highest quality Ease of use, proprietary technology and matches OEM look
- Better performance -Guaranteed for the lifetime of the vehicle
- Reduced cycle times Faster cure and paint speeds equal increased productivity
- Fewer SKUs Compact product line with acrylic, urethane and epoxy adhesive technologies to meet repair needs with fewer products



DISTRIBUTION EXCELLENCE

- With a robust network of jobbers and warehouse distributors, our Fusor team can support the United States and Canada seamlessly
- LORD partners with many distributors for promotions, specials pricing and other incentives



BEST TRAINING

- ASE and I-CAR Alliance courses are available:
 - Fusor 002 Bumper Repair
- Fusor 003 Composite Repair and Bonding
- Fusor 006 Sealing and Sound Control
- Fusor 008 Structural and Mechanical Bonding
- Industry leader in adhesives training
- Sign up at Fusor.com today

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