1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: CoolTherm UR-288 HARDENER
Product Use/Class: Encapsulant, Part B
Reference: Our thermal management products are now named CoolTherm (Registered Trademark). Some of our Gelease, Circalok and Thermoset products are included under this new brand.

LORD Corporation
111 LORD Drive
Cary, NC 27511-7923 USA

Telephone: 814 868-3180
Non-Transportation Emergency: 814 763-2345
Chemtrec 24 Hr Transportation Emergency No. 800 424-9300 (Outside Continental U.S. 703 527-3887)

EFFECTIVE DATE: 12/05/2017

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATION:
- Acute toxicity Inhalation - Dust and Mist Category 4
- Acute toxicity Inhalation - Vapours Category 4
- Skin corrosion/irritation Category 2
- Serious eye damage/eye irritation Category 2A
- Skin sensitization Category 1A
- Respiratory sensitization Category 1
- Specific target organ systemic toxicity (single exposure) Category 1 Respiratory system
- Specific target organ systemic toxicity (single exposure) Category 3
- Specific target organ systemic toxicity (repeated exposure) Category 1 Respiratory system
- Aspiration hazard Category 1

GHS LABEL ELEMENTS:
Symbol(s)

![Warning Symbol] ![Signal Word]

Signal Word
DANGER

Hazard Statements
- Harmful if inhaled.
- Causes skin irritation.
- Causes serious eye irritation.
- May cause an allergic skin reaction.
- May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Causes damage to organs.(Respiratory system)
- May cause respiratory irritation.
- Causes damage to organs through prolonged or repeated exposure.(Respiratory system)
- May be fatal if swallowed and enters airways.

Precautionary Statements
Prevention
- Wear protective gloves/eye protection/face protection.
- In case of inadequate ventilation wear respiratory protection.
- Do not breathe dust/fume/gas/mist/vapors/spray.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing should not be allowed out of the workplace.

**Response**

Call a POISON CENTER or doctor/physician if you feel unwell.
IF exposed: Call a POISON CENTER or doctor/physician.
Specific treatment (see supplemental first aid instructions on this label).
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
Do NOT induce vomiting.
Take off contaminated clothing and wash before reuse.

**Storage**

Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

**Disposal:**

Dispose of contents/container in accordance with waste/disposal laws and regulations of your country or particular locality.

**Other Hazards:**

This product contains component(s) which have the following warnings; however based on the GHS classification criteria of your country or locale, the product mixture may be outside the respective category(s).

**Acute:** Possible irritation of the respiratory system can occur causing a variety of symptoms such as dryness of the throat, tightness of the chest, and shortness of breath. May cause lung damage. Animal tests have indicated that respiratory sensitization can result from skin contact with certain isocyanates. May be harmful if swallowed. Ingestion is not an expected route of entry in industrial or commercial uses.

**Chronic:** May cause long-term lung damage.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4'-Diphenylmethane diisocyanate</td>
<td>101-68-8</td>
<td>40 - 45 %</td>
</tr>
<tr>
<td>Aromatic polyisocyanate</td>
<td>PROPRIETARY</td>
<td>35 - 40 %</td>
</tr>
<tr>
<td>Diphenylmethane diisocyanate</td>
<td>26447-40-5</td>
<td>20 - 25 %</td>
</tr>
</tbody>
</table>

Any "PROPRIETARY" component(s) in the above table is considered trade secret, thus the specific chemical and its exact concentration is being withheld.

### 4. FIRST AID MEASURES

**FIRST AID - EYE CONTACT:** Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

**FIRST AID - SKIN CONTACT:** Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

**FIRST AID - INHALATION:** Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

**FIRST AID - INGESTION:** If swallowed, do not induce vomiting. Call a physician or poison control center immediately for further instructions. Never give anything by mouth if victim is rapidly losing consciousness, unconscious or convulsing.

### 5. FIRE-FIGHTING MEASURES
SUITABLE EXTINGUISHING MEDIA: Carbon Dioxide, Dry Chemical, Foam, Water Fog
UNSUITABLE EXTINGUISHING MEDIA: Not determined for this product.

SPECIFIC HAZARDS POSSIBLY ARISING FROM THE CHEMICAL: Keep containers tightly closed. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS: Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA). If water is used, fog nozzles are preferable.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT, AND EMERGENCY PROCEDURES: Avoid breathing vapors. Use self-contained breathing equipment. Avoid contact.

ENVIRONMENTAL PRECAUTIONS: Do not contaminate bodies of water, waterways, or ditches, with chemical or used container.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANUP: Keep non-essential personnel a safe distance away from the spill area. Notify appropriate authorities if necessary. Avoid contact. Before attempting cleanup, refer to hazard caution information in other sections of the SDS form. Scoop spilled material into an appropriate container for proper disposal. (If necessary, use inert absorbent material to aid in containing the spill).

7. HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation.

STORAGE: Store only in well-ventilated areas. Keep container closed when not in use.

INCOMPATIBILITY: Strong bases and oxidizers.; Amines, acids, water, hydroxyl, or active hydrogen compounds.; This product will react with any materials containing active hydrogens, such as water, alcohol, ammonia, amines, alkalies and acids. The reaction with water is accelerated at temperatures higher than 122F (50C) and in the presence of alkalies, tertiary amines, and metal compounds. Some reactions can be violent.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

COMPONENT EXPOSURE LIMIT

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV-TWA</th>
<th>ACGIH TLV-STEL</th>
<th>OSHA PEL-TWA</th>
<th>OSHA PEL-CEILING</th>
<th>Skin</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4’-Diphenylmethane diisocyanate</td>
<td>0.005 ppm</td>
<td>N.E.</td>
<td>N.E.</td>
<td>0.2 mg/m3 0.02 ppm</td>
<td>N.A.</td>
</tr>
<tr>
<td>Aromatic polyisocyanate</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.A.</td>
</tr>
<tr>
<td>Diphenylmethane diisocyanate</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>0.2 mg/m3 0.02 ppm</td>
<td>N.A.</td>
</tr>
</tbody>
</table>

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

Engineering controls: Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits.

PERSONAL PROTECTION MEASURES/EQUIPMENT:

RESPIRATORY PROTECTION: This product contains isocyanates which have poor odor warning properties. If occupational exposure limits are exceeded, a NIOSH approved supplied-air respirator is required. For respirator use observe OSHA regulations (29CFR 1910.134) or use in accordance with applicable laws and regulations of your country or particular locality.

SKIN PROTECTION: Use neoprene, nitrile, or rubber gloves to prevent skin contact.
EYE PROTECTION: Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

OTHER PROTECTIVE EQUIPMENT: Use disposable or impervious clothing if work clothing contamination is likely. Remove and wash contaminated clothing before reuse. Use long-sleeved shirt to minimize skin exposure.

HYGIENIC PRACTICES: Wash hands before eating, smoking, or using toilet facility. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Typical values, not to be used for specification purposes.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ODOR</td>
<td>Aromatic</td>
</tr>
<tr>
<td>APPEARANCE</td>
<td>Brown</td>
</tr>
<tr>
<td>PHYSICAL STATE</td>
<td>Liquid</td>
</tr>
<tr>
<td>FLASH POINT</td>
<td>≥ 201 °F, 93 °C</td>
</tr>
<tr>
<td>BOILING RANGE</td>
<td>N.A.</td>
</tr>
<tr>
<td>AUTOIGNITION TEMPERATURE</td>
<td>N.D.</td>
</tr>
<tr>
<td>DECOMPOSITION TEMPERATURE</td>
<td>N.D.</td>
</tr>
<tr>
<td>ODOR THRESHOLD</td>
<td>N.D.</td>
</tr>
<tr>
<td>SOLUBILITY IN H2O</td>
<td>Insoluble</td>
</tr>
<tr>
<td>pH</td>
<td>N.A.</td>
</tr>
<tr>
<td>FREEZE POINT</td>
<td>N.D.</td>
</tr>
<tr>
<td>COEFFICIENT OF WATER/OIL</td>
<td>N.D.</td>
</tr>
<tr>
<td>DISTRIBUTION</td>
<td>N.D.</td>
</tr>
<tr>
<td>VAPOR PRESSURE</td>
<td>N.D.</td>
</tr>
<tr>
<td>VAPOR DENSITY</td>
<td>Heavier than Air</td>
</tr>
<tr>
<td>LOWER EXPLOSIVE LIMIT</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>UPPER EXPLOSIVE LIMIT</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>EVAPORATION RATE</td>
<td>Slower than n-butyl-acetate</td>
</tr>
<tr>
<td>DENSITY</td>
<td>1.19 g/cm³ - 9.93 lb/gal</td>
</tr>
<tr>
<td>VISCOSITY, DYNAMIC</td>
<td>N.D.</td>
</tr>
<tr>
<td>VISCOSITY, KINEMATIC</td>
<td>N.D.</td>
</tr>
<tr>
<td>VOLATILE BY WEIGHT</td>
<td>0.00 %</td>
</tr>
<tr>
<td>VOLATILE BY VOLUME</td>
<td>0.00 %</td>
</tr>
<tr>
<td>VOC CALCULATED</td>
<td>0 lb/gal, 0 g/l</td>
</tr>
</tbody>
</table>

LEGEND: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

### 10. STABILITY AND REACTIVITY

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur under normal conditions.

STABILITY: Product is stable under normal storage conditions.

CONDITIONS TO AVOID: Moisture.; High temperatures.; Unwanted, rapid and potentially hazardous polymerization may occur upon reaction with water at high temperatures or in the presence of alkalies, tertiary amines, and metal compounds.

INCOMPATIBILITY: Strong bases and oxidizers.; Amines, acids, water, hydroxyl, or active hydrogen compounds.; This product will react with any materials containing active hydrogens, such as water, alcohol, ammonia, amines, alkalies and acids. The reaction with water is accelerated at temperatures higher than 122°F (50°C) and in the presence of alkalies, tertiary amines, and metal compounds. Some reactions can be violent.

HAZARDOUS DECOMPOSITION PRODUCTS: Monomeric isocyanate, traces of hydrogen cyanide, nitrogen dioxide, Carbon monoxide, carbon dioxide

### 11. TOXICOLOGICAL INFORMATION

EXPOSURE PATH: Refer to section 2 of this SDS.

SYMPTOMS: Refer to section 2 of this SDS.

TOXICITY MEASURES:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>LD50/LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4’-Diphenylmethane diisocyanate</td>
<td>Oral LD50: Rat 31,600 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Dermal LD50: rabbit &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>GHS LC50 (vapour): Acute toxicity point estimate 11 mg/l/4 h</td>
</tr>
<tr>
<td></td>
<td>GHS LC50 (dust and mist): Acute toxicity point estimate 1.5 mg/l/4 h</td>
</tr>
</tbody>
</table>
Aromatic polyisocyanate

<table>
<thead>
<tr>
<th>LD50/100000</th>
<th>LD50/100000</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral: Rat</td>
<td>Oral: Rat</td>
</tr>
<tr>
<td>49 g/kg</td>
<td>&gt;10,000 mg/kg</td>
</tr>
<tr>
<td>Dermal: Rabbit</td>
<td>Dermal: Rabbit</td>
</tr>
<tr>
<td>9.4 g/kg</td>
<td>&gt;10,000 mg/kg</td>
</tr>
</tbody>
</table>

Dermal LD50: Rabbit > 9.4 g/kg
GHS LC50 (vapour): Acute toxicity point estimate 1.5 mg/l
GHS LC50 (dust and mist): Acute toxicity point estimate 1.5 mg/l

Diphenylmethane diisocyanate

<table>
<thead>
<tr>
<th>LD50/100000</th>
<th>LD50/100000</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral: Rat</td>
<td>Oral: Rat</td>
</tr>
<tr>
<td>&gt;10,000 mg/kg</td>
<td>&gt;10,000 mg/kg</td>
</tr>
<tr>
<td>Dermal: Rabbit</td>
<td>Dermal: Rabbit</td>
</tr>
<tr>
<td>&gt;10,000 mg/kg</td>
<td>&gt;10,000 mg/kg</td>
</tr>
</tbody>
</table>

GHS LC50 (vapour): Acute toxicity point estimate 1.5 mg/l
GHS LC50 (dust and mist): Acute toxicity point estimate 1.5 mg/l
Inhalation LC50: Rat 490 mg/m³ /4 h

Germ cell mutagenicity: No classification proposed
Carcinogenicity: No classification proposed
Reproductive toxicity: No classification proposed

12. ECOLOGICAL INFORMATION

ECOTOXICITY:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Ecotoxicity</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4'-Diphenylmethane diisocyanate</td>
<td>Fish: Species &gt; 1,000 mg/l/96 h</td>
</tr>
<tr>
<td></td>
<td>Invertebrates: Daphnia magna &gt; 1,000 mg/l/48 h</td>
</tr>
<tr>
<td>Aromatic polyisocyanate</td>
<td>N.D.</td>
</tr>
<tr>
<td>Diphenylmethane diisocyanate</td>
<td>N.D.</td>
</tr>
</tbody>
</table>

PERSISTENCE AND DEGRADABILITY: Not determined for this product.

BIOACCUMULATIVE: Not determined for this product.

MOBILITY IN SOIL: Not determined for this product.

OTHER ADVERSE EFFECTS: Not determined for this product.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

14. TRANSPORT INFORMATION

This product is NOT REGULATED for non-bulk shipments. For the most accurate shipping information, refer to your transportation/compliance department regarding changes in package size, mode of shipment or other regulatory descriptors.

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS: AS FOLLOWS:

SARA SECTION 313
This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372.:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Weight % Less Than</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4'-Diphenylmethane diisocyanate</td>
<td>101-68-8</td>
<td>45.0 %</td>
</tr>
<tr>
<td>Aromatic polyisocyanate</td>
<td>PROPRIETARY</td>
<td>40.0 %</td>
</tr>
<tr>
<td>Diphenylmethane diisocyanate</td>
<td>26447-40-5</td>
<td>25.0 %</td>
</tr>
</tbody>
</table>

TOXIC SUBSTANCES CONTROL ACT:

Page: 5
INVENTORY STATUS
The chemical substances in this product are on the TSCA Section 8 Inventory.

EXPORT NOTIFICATION
This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:
None

16. OTHER INFORMATION
Under HazCom 2012 it is optional to continue using the HMIS rating system. It is important to ensure employees have been trained to recognize the different numeric ratings associated with the HazCom 2012 and HMIS schemes.

HMIS RATINGS - HEALTH: 2*  FLAMMABILITY: 1  PHYSICAL HAZARD: 2
* - Indicates a chronic hazard; see Section 2

Revision: Section 1, Section 2

Effective Date: 12/05/2017

DISCLAIMER
The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.